

PERFORMANCE



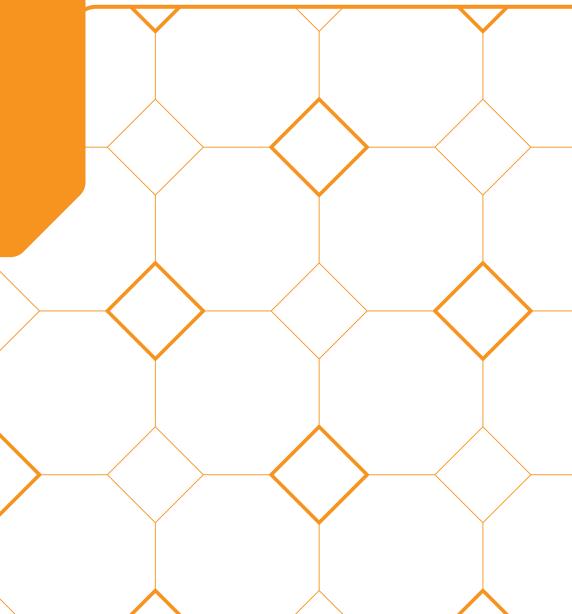






Oxiteno's alkoxylated polyols were designed to be used as an intermediate for polymerization and as a low molecular weight binder to improve mechanical properties and endurance of formulated coatings.





BENEFILS EXAMPLE

- Balance of mechanical properties
- Better substrate and intercoat adhesion
- Improved flexibility
- Better hardness profile
- Increased chemical resistance





FEATURES

- Easy to handle (Viscous liquid)
- 100% solids
- Versatility suitable for waterborne and solvent-borne
- Package: Bulk, Drum, Sample

Table 1: Typical values and properties of Building Blocks

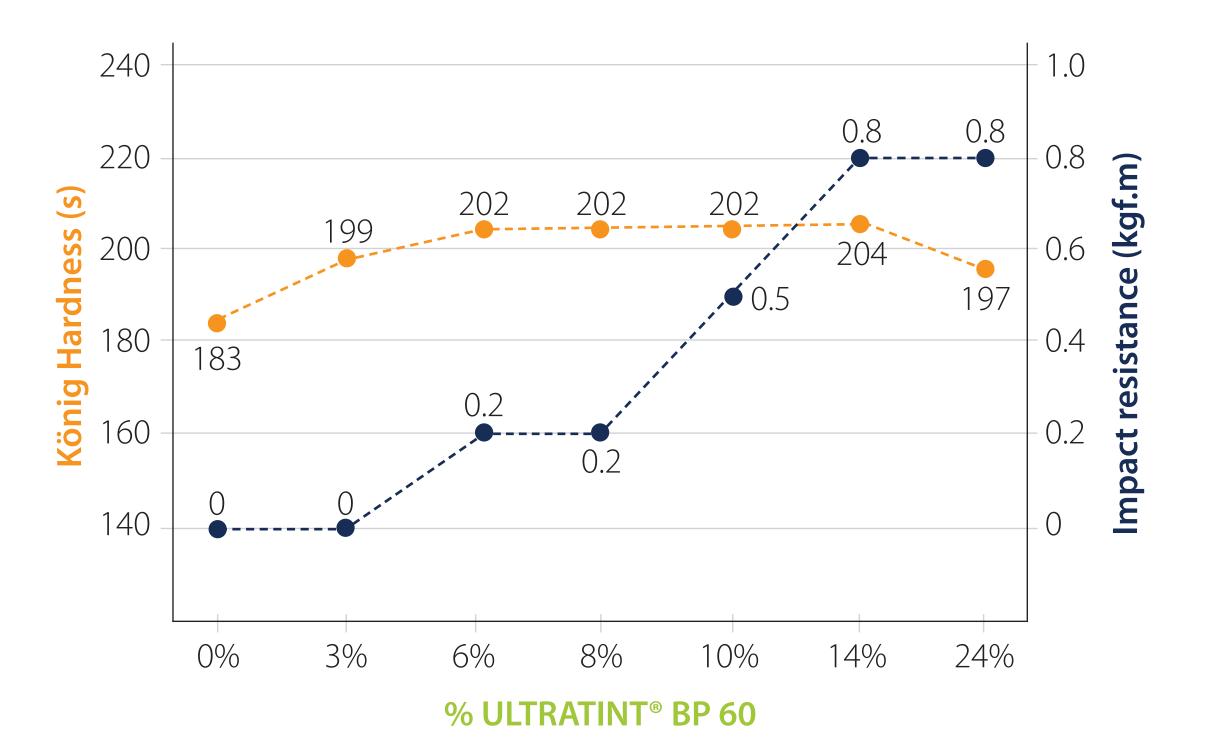
| PROPERTIES | ULTRATINT® BP 60 | ULTRATINT® TM 30 | |
|----------------------------|---------------------|---------------------|--|
| Appearance @ 25 °C | Clear Liquid | Clear Liquid | |
| Viscosity, cP @ 25 °C | ~ 2500 | ~ 700 | |
| Actives, wt% | ~ 100 | ~ 100 | |
| Boiling Point, °C | 320 | 300 | |
| Hydroxyl Value, mgKOH/g | ~ 232 | ~ 610 | |
| Functionality, eqOH/mol | 2 | 3 | |





PERFORMANCE TESTS

Balancing Hardness and Impact Resistance – ULTRATINT[®] BP



Polyester Resin (%NV = 60.0%, IOH = 5.0%) + ULTRATINT[®] BP 60. Curing Agent: Aliphatic Polyisocyanate (NCO = 19.6%). R (NCO/OH) = 1.0. Methods: ASTM D4366 and ASTM D6905.

Total binder composition in solids (% w/w)

| % ULTRATINT® BP 60 | 0% | 3% | 6% | 8% | 10% | 14% | 24% |
|-----------------------|-----|-----|-----|-----|-----|-----|-----|
| Polyester | 61% | 58% | 54% | 52% | 50% | 45% | 34% |
| Curing Agent | 39% | 39% | 40% | 40% | 40% | 41% | 41% |

The addition of 6% of ULTRATINT® BP 60 improved the impact resistance of the system without losing the hardness of the film. For the system studied, the addition of 15% of ULTRATINT® BP 60 delivered the best balance of impact resistance and hardness.

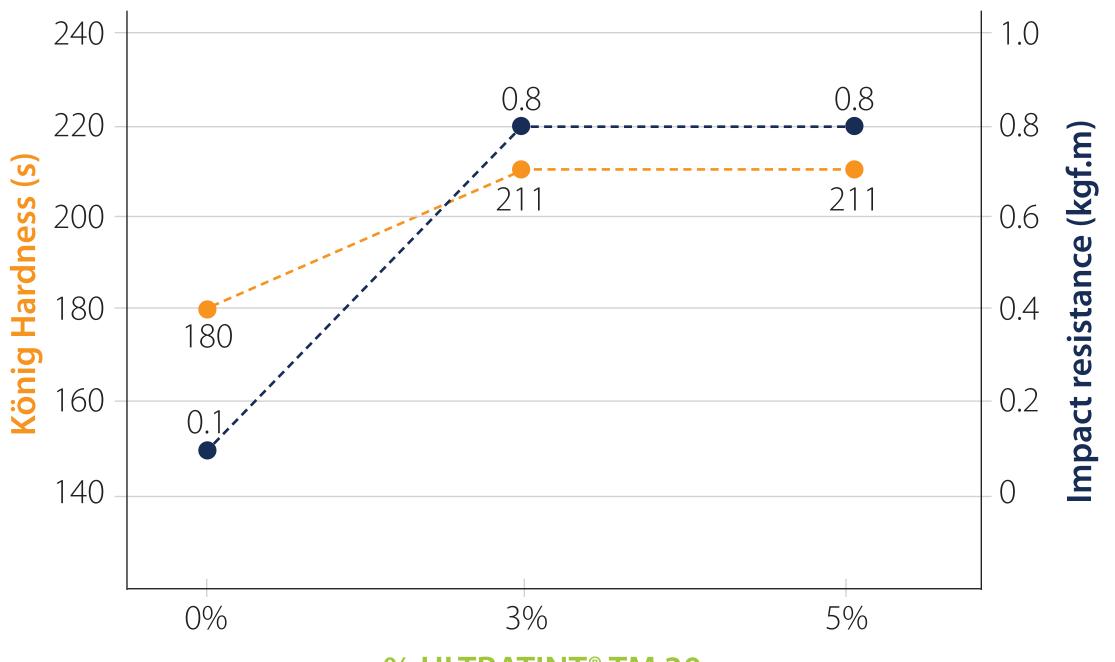






PERFORMANCE TESTS

Balancing Hardness and Impact Resistance – ULTRATINT[®] TM



% ULTRATINT[®] TM 30

Polyester Resin (%NV = 60.0%, IOH = 5.0%) + ULTRATINT[®] TM 30. Curing Agent: Aliphatic Polyisocyanate (NCO = 19.6%). R (NCO/OH) = 1.0. Methods: ASTM D4366 and ASTM D6905.

Total binder composition in solids (% w/w)

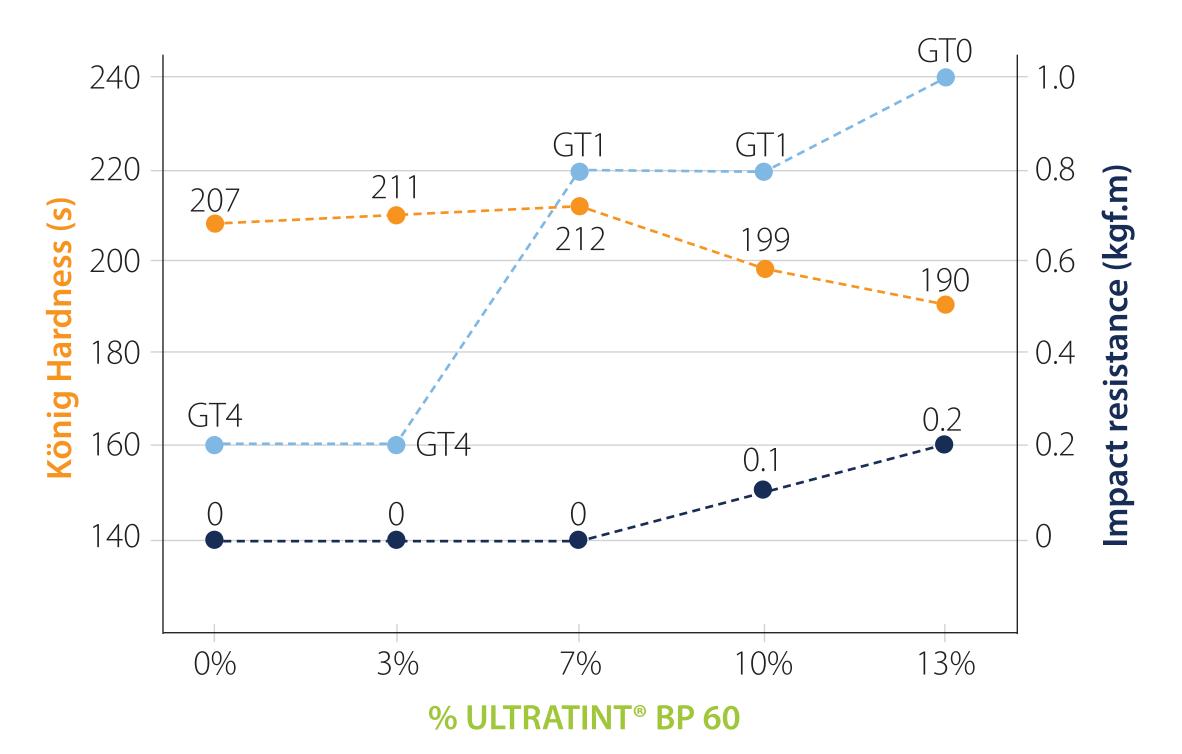
| % ULTRATINT® TM 30 | 0% | 3% | 5% |
|-----------------------|-----|-----|-----|
| Polyester | 61% | 55% | 50% |
| Curing Agent | 39% | 42% | 44% |

The addition of 3 to 5% of ULTRATINT® TM 30 delivered the best balance of hardness and impact resistance for the system studied.



PERFORMANCE TESTS

Balancing Hardness, Impact Resistance and Adhesion – ULTRATINT[®] BP



Adhesion (Carbon Steel)

Polyester Resin (%NV = 60.0%, IOH = 5.0%) + ULTRATINT[®] BP 60. Curing Agent: Methylated Melamine (160g/eq). R (Melamine/OH) = 1.0. Methods: ASTM D4366, ASTM D6905 and ASTM D3359 (X Cut).

Total binder composition in solids (% w/w)

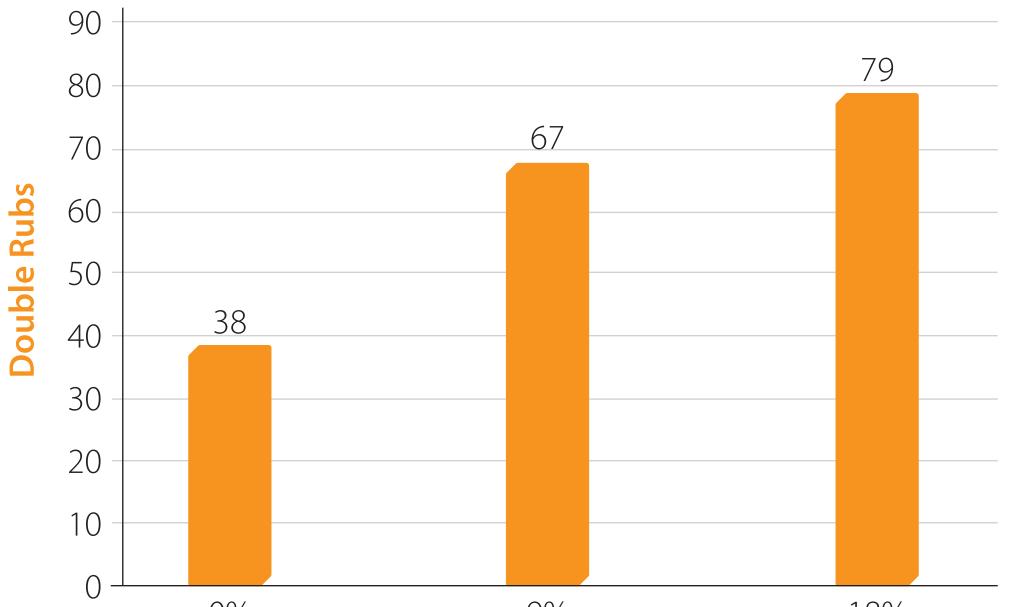
| % ULTRATINT® BP 60 | 0% | 3% | 7% | 10% | 13% |
|-----------------------|-----|-----|-----|-----|-----|
| Polyester | 68% | 64% | 60% | 57% | 53% |
| Curing Agent | 32% | 33% | 33% | 33% | 34% |

The addition of 7% of ULTRATINT® BP 60 improved the adhesion of the polymer to Carbon Steel. The range between 10 - 13% delivered the best balance of hardness and impact resitance in addition to the gain in adhesion.





↓ MEK RESISTANCE



9%

18%

% ULTRATINT[®] BP 60

Polyester Resin (%NV = 60.0%, IOH = 5.0%) + ULTRATINT[®] BP 60. Curing Agent: Methylated Melamine (160g/eq). **R (Melamine/OH) = 5.4**. Method: ASTM D5402.

Total binder composition in solids (% w/w)

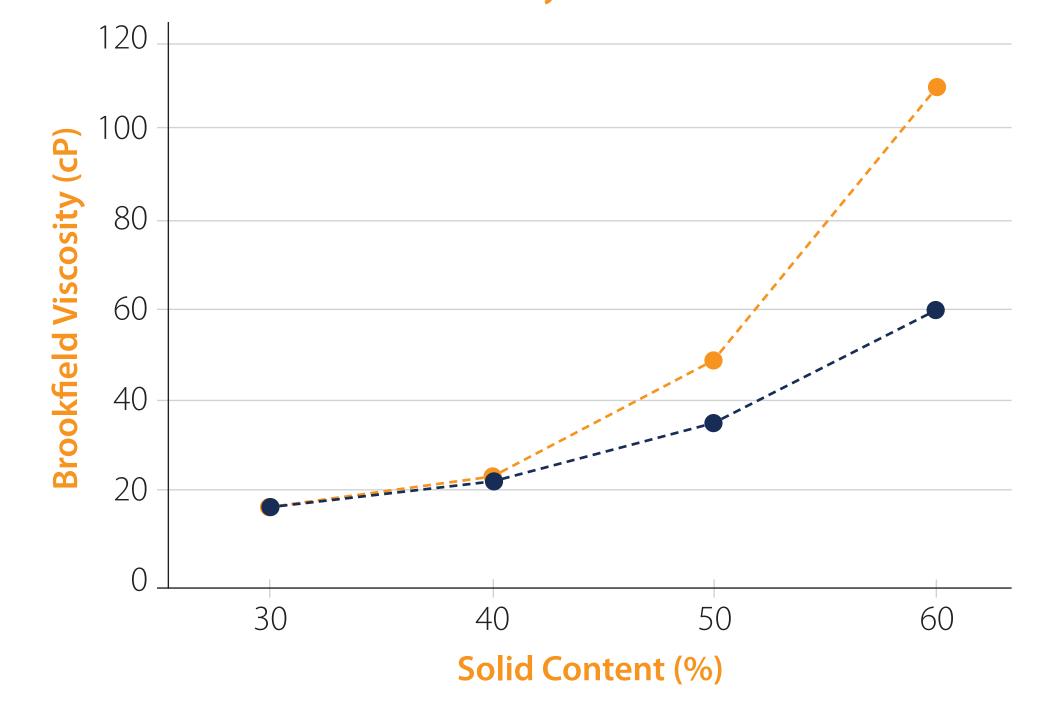
| % ULTRATINT [®] BP 60 | 0% | 9% | 18% |
|-----------------------------------|-----|-----|-----|
| Polyester | 92% | 83% | 73% |
| Curing Agent | 8% | 8% | 9% |

ULTRATINT® BP 60 can improve the chemical resistance of the final polymer. The addition of 9 to 18% of ULTRATINT® BP 60 in a polyester melamine system can double the cycles to failure in the MEK resistance test.



δ VOC REDUCTION High Solids Systems

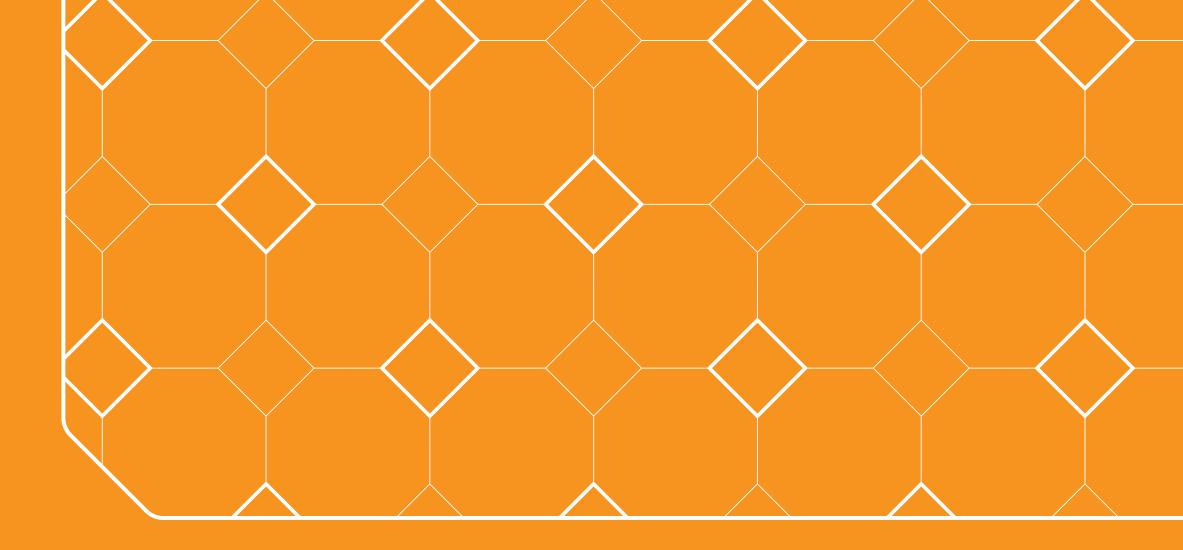
Viscosity x Solids



Orange line: Viscosity of a Polyol-Melamine mixture in different dilutions.

Blue line: Viscosity of the Polyol-Melamine mixture but with the partial replacement of the polyol by 15% of ULTRATINT[®] BP 60 in different dilutions.

Alkoxylated polyols can help formulators to adjust the solids x viscosity relation in solventborne systems, as showed in the graph.



If you have to fine-tune the performance of your coating **ULTRATINT® SERIES** is what you need! Contact us and request a sample.

oxiteno.com/us/en/contact/

