

SURFOM® CE 8056 VERSATILE EMULSIFIER PACKAGE







EMULSIFIER PACKAGE

In agricultural applications



SURFOM CE 8056 is as an Emulsifier Package that might be use in several types of formulations: Emulsiable Concentrate (EC), Suspo-Emulsion (SE), Emulsion in Water (EW), Oil Dispersion (OD) and also as Adjuvants

Considering EC as the most relevant formulation from the listed above, it accounts for 25% of all Crop Protection Market value and 31% of the volume applied. The consumption of ECs is led by NAFTA where the applications accounts for 46% of Regional Crop Protection Market. In Asia Pacific, Rice Sector plays an important role in ECs consumption due to herbicides applications.

SURFOM CE 8056 is compatible with Ester Based Solvents, which is also part of Oxiteno's Portfolio







EMULSIFIER PACKAGE OF BLOCK COPOLYMER EO/PO, ANIONIC SURFACTANT AND CASTOR OIL ETHOXYLATED

Sustainability – Good Phytotoxicity profile and compatible with Biopesticides

Versatility – Good performance results in multiple formulations: EC, EW, SE and OD

Regulatory - EPA approved in inerts list and all components listed in IESC China

Compatibility – Emulsifier Package for Fatty Acid Ester Based Solvents, NPE free

OXITENO



APPLICATIONS

EMULSIFIER PACKAGE FOR ESTER BASED SOLVENTS

- SURFOM CE 8056 might be use in several types of formulations with the following General Dosages:
- Emulsiable Concentrate (EC) 5 to 15%
- Suspo-Emulsion (SE) 1 to 5%
- Emulsion in Water (EW) 20 to 40%
- Oil Dispersion (OD) 5 to 15%
- Adjuvants 5 to 15%



SURFOM® CE 8056 EMULSIFIER PACKAGE FOR ESTER BASED SOLVENTS



CLOMAZONE 500 EC
#1 SUGGESTIVE Concentration g/L

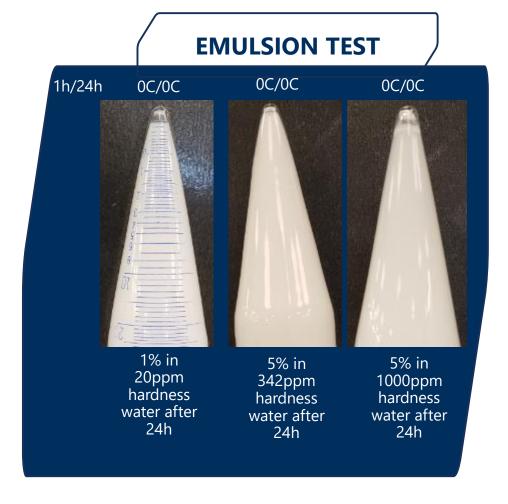
Active ingredient (Herbicide) 500

SURFOM® CE 8056 (Emulsifier) 100

SURFOM® CE 8434 (Solvent) QSP



Good Emulsion Profile after 24h at 30°C of Stability Tests in Different Range of Hardness Water

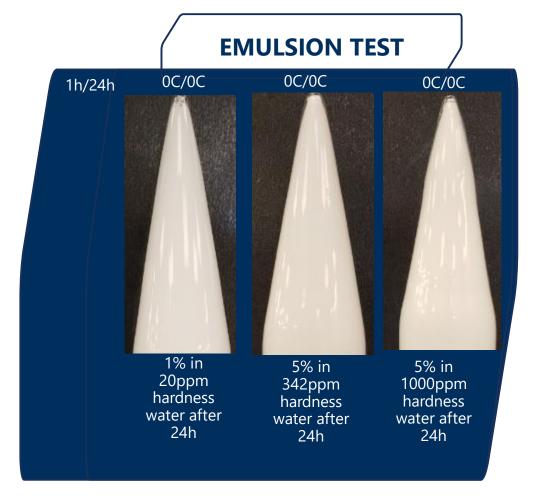


SURFOM® CE 8056 EMULSIFIER PACKAGE FOR ESTER BASED SOLVENTS



CYPERMETRIN 250 EC #2 SUGGESTIVE FORMULATION	Concentration g/L
Active ingredient (Insecticide)	250
SURFOM® CE 8056 (Emulsifier)	100
SURFOM® CE 8434 (Solvent)	QSP







EMULSIFIER PACKAGE FOR ESTER BASED SOLVENTS

AZOXYSTROBIN 125 + PROPIOCONAZOLE 75 SE #3 SUGGESTIVE FORMULATION	% w/w
Phase A	11.03
Phase B	50.00
Propylene Glycol	5.00
Xanthan Gum, 2% slt	4.62
Water	29.35

PHASE A	% w/w
SURFOM® CE 8434 (Solvent)	22.0
Active Ingredient (Propioconazole)	68.0
SURFOM® CE 8056 (Emulsifier)	10.0
PHASE B	
SURFOM® SC 8895 (Dispersant)	5.00
Active Ingredient (Azoxystrobin)	21.19
Ethylene Glycol (Anti Freezing)	5.00
Antifoam	0.18
Preservative	0.10
Water	66.53



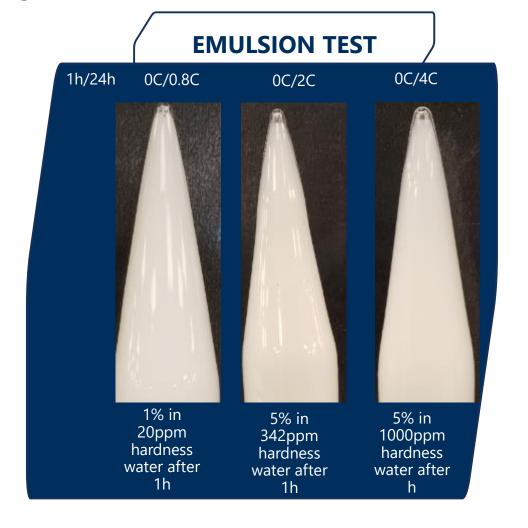


EMULSIFIER PACKAGE FOR ESTER BASED SOLVENTS

AZOXYSTROBIN 125 + PROPIOCONAZOLE 75 SE #4 SUGGESTIVE FORMULATION	% w/w
Phase A	11.03
Phase B	50.00
Propylene Glycol	5.00
Xanthan Gum, 2% slt	4.62
Water	29.35



Formulation stability with good rheology profile and narrow particle size distribution





EMULSIFIER PACKAGE FOR ESTER BASED SOLVENTS

ESSENTIAL OILS EW #5 SUGGESTIVE FORMULATION	% w/w
PHASE A	
Essential Oil (Pesticide)	6.0
SURFOM® EMS 2000 (Solvent)	11.0
PHASE B	
SURFOM® CE 8056 (Emulsifier)	21.0
Antifoam	0.1
Water	QSP

Without Formulation D-Limonene Orange Oil Citronella

Analysis Conditions – Temperature 25 ± 1 °C with formulation diluted as 1% in 20ppm of hardness water





No phytotoxicity after 24h when applied with Essential Oils





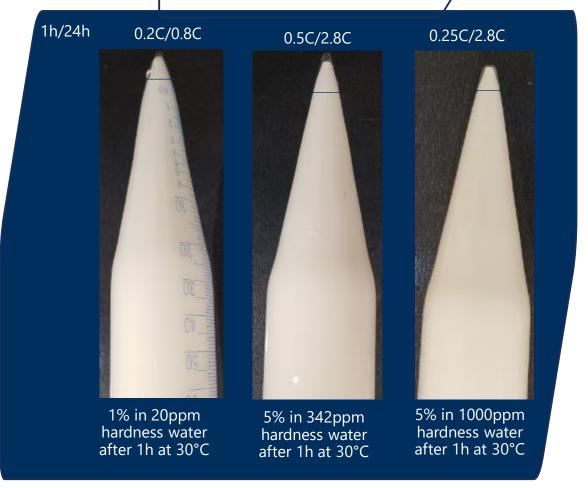
EMULSIFIER PACKAGE FOR ESTER BASED SOLVENTS

SAFLUFENACIL 95 OD #6 SUGGESTIVE FORMULATION	% w/w
Active ingredient	36.8
SURFOM® CE 8056 (Emulsifier)	15
SURFOM® EMS 2000 (Solvent)	38.2
SURFOM® R 50 (Oil Dispersant)	5
SURFOM® SC 8898 (Water Dispersant) 5



Formulation stability with good rheology profile and narrow particle size distribution

EMULSION TEST





CROP SOLUTIONS VERSATILE EMULSIFIER PACKAGE

EMULSIFIER PACKAGE FOR ESTER BASED SOLVENTS



SURFOM CE 8056 is as an Emulsifier Package, NPE free, that might be use in several types of formulations: Emulsiable Concentrate (EC), Suspo-Emulsion (SE), Emulsion in Water (EW), Oil Dispersion (OD) and also as Tank Mix Adjuvants with good Drift-Reduction properties.

When used with Ester based solvents, the final formulation has presented good stability results with and emulsion profile.



CHEMICAL DESCRIPTION BLOCK COPOLYMER EO/PO, ANIONIC SURFACTANT AND CASTOR OIL ETHOXYLATED

- Appearance (25°C): Viscous Liquid
- Solubility in water (10%) Partially Soluble
- Density (25°C): 1.032 g/cm3
- Surface Tension (0,5% 20°C) : (30.98 ± 0.03) mN/m
- Viscosity (25°C): approx. 1700 cP
- Flash Point: 41.5°C
- Pour Point: approx. 8°C
- HLB Calculated: 11.3





EMULSIFIER PACKAGE FOR ESTER BASED SOLVENTS



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CHEMICAL DESCRIPTION **BLOCK COPOLYMER EO/PO, ANIONIC** SURFACTANT AND CASTOR OIL **ETHOXYLATED**

Quality Requirement

Commercial **Specification** Min Max

Acid number, mg KOH	40.0	50.0
pH, 1% w/w, ISO in water 4:1 w/w 25°C	5.0	8.0
Appearance, 25°C	Liquid yellowish	
Moisture, wt%	0.0	1.0



